

Surface Energy Data for PET: Poly(ethylene terephthalate), CAS # 25038-59-9

Source ^(a)	Mst. Type ^(b)	Data ^(c)	Comments ^(d)
Ellison, 1954 ⁽¹³⁾	Critical ST	$\gamma_c = 43 \text{ mJ/m}^2$; 20°C	Test fluids not known.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 32 \text{ mJ/m}^2$; 25°C	Ethylene glycol/2-ethoxyethanol mixes, based on advancing contact angles.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 32 \text{ mJ/m}^2$; 25°C	Ethylene glycol/2-ethoxyethanol mixes, based on retreating contact angles.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 36.5 \text{ mJ/m}^2$; 25°C	Polyglycol blends, based on advancing contact angles.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 44 \text{ mJ/m}^2$; 25°C	Polyglycol blends, based on retreating contact angles.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 31 \text{ mJ/m}^2$; 25°C	Formamide/2-ethoxyethanol mixes, based on advancing contact angles.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 43 \text{ mJ/m}^2$; 25°C	Formamide/2-ethoxyethanol mixes, based on retreating contact angles.
Dann, 1970 ⁽⁹⁴⁾	Critical ST	$\gamma_c = 46 \text{ mJ/m}^2$; 25°C	Per ASTM D-2578, using formamide/2-ethoxyethanol mixes.
Markgraf, 2005 ⁽⁶²⁾	Critical ST	$\gamma_c = 41\text{-}44 \text{ mJ/m}^2$; no temp cited	Test liquids not known.
Owens, 1969 ⁽¹⁵⁵⁾	Contact angle	$\theta_W^Y = 76^\circ$; no temp cited	Sessile drop method; surface cleaned with detergent and rinsed with distilled water.
Dann, 1970 ⁽⁹⁴⁾	Contact angle	$\theta_W^A = 71^\circ$; 25°C	
Wu, 1971 ⁽²⁹⁾	Contact angle	$\theta_W^Y = 81^\circ$; 20°C	Surface cleaned with ethanol.
Leclercq, 1977 ⁽¹³²⁾	Contact angle	$\theta_W^A = 65.5^\circ$, $\theta_W^R = 56.5^\circ$, $d\theta_W = 9.0^\circ$; 20°C	
Wu, 1982 ⁽²⁷⁾	Contact angle	$\theta_W^A = 82^\circ$, $\theta_W^R = 54^\circ$, $d\theta_W = 28^\circ$; 20°C	Mylar.
Winters, 1985 ⁽¹⁸⁴⁾	Contact angle	$\theta_W^Y = 69^\circ$; no temp cited	
Kogoma, 1987 ⁽⁶⁶⁾	Contact angle	$\theta_W^Y = 70^\circ$; no temp cited	25.4% crystallinity.
Ivanov, 1987 ⁽⁶⁷⁾	Contact angle	$\theta_W^Y = 70^\circ$; no temp cited	
Yasuda, 1988 ⁽¹⁷³⁾	Contact angle	$\theta_W^A = 62.2^\circ\text{-}63.8^\circ$; no temp cited	37.7% crystallinity.
Yasuda, 1988 ⁽¹⁷³⁾	Contact angle	$\theta_W^A = 63.7^\circ\text{-}64.9^\circ$; no temp cited	50.7% crystallinity.
Yasuda, 1988 ⁽¹⁷³⁾	Contact angle	$\theta_W^A = 67.0^\circ\text{-}67.1^\circ$; no temp cited	Cleaned with detergent and ultrasonically rinsed with distilled water.
Janczuk, 1989 ⁽¹⁰⁶⁾	Contact angle	$\theta_W^Y = 76.5^\circ$; 20°C	
Dewez, 1991 ⁽⁷⁸⁾	Contact angle	$\theta_W^Y = 66^\circ$; no temp cited	Cleaned by sonification in a 70/30 ethanol/water solution and rinsed with distilled water.
Jonsson, 1992 ⁽¹¹²⁾	Contact angle	$\theta_W^Y = 60^\circ$; no temp cited	
Li, 1992 ⁽¹⁷⁶⁾	Contact angle	$\theta_W^A = 79.1^\circ$; 21°C	Measured by sessile drop method.
Strobel, 1993 ⁽³⁾	Contact angle	$\theta_W^A = 70^\circ$, $\theta_W^R = 53^\circ$, $d\theta_W = 17^\circ$; 20°C	
Wallace, 1993 ⁽⁸⁰⁾	Contact angle	$\theta_W^A = 74^\circ$, $\theta_W^R = 51^\circ$, $d\theta_W = 23^\circ$; 25°C	
Strobel, 1996 ⁽⁹⁵⁾	Contact angle	$\theta_W^A = 70^\circ$, $\theta_W^R = 53^\circ$, $d\theta_W = 17^\circ$; no temp cited	
Della Volpe, 1997 ⁽¹⁴⁹⁾	Contact angle	$\theta_W^A = 81^\circ$; 25°C no temp cited	From uncited literature value.

Hsieh, 1998 ⁽²²⁸⁾	Contact angle	$\theta_W^Y = 75.8^\circ$; no temp cited	Regular denier PET fabric.
Hsieh, 1998 ⁽²²⁸⁾	Contact angle	$\theta_W^Y = 75.5^\circ$; no temp cited	Microdenier PET fabric.
Hsieh, 1998 ⁽²²⁸⁾	Contact angle	$\theta_W^Y = 63.9^\circ$; no temp cited	Sulfonated PET fabric.
V. de Vasconcelos, 1999 ⁽²¹³⁾	Contact angle	$\theta_W^A = 69.4^\circ$, $\theta_W^R = 67.7^\circ$, $d\theta_W = 1.7^\circ$;	Measured by sessile drop method; commercial grade PET film.
Johansson, 2000 ⁽¹⁰¹⁾	Contact angle	$\theta_W^A = 65^\circ$; no temp cited	
B.-Petermann, 2003 ⁽¹³⁹⁾	Contact angle	$\theta_W^Y = 74^\circ$; 20°C	Measured by sessile drop method. Roll-coated polymer topcoat applied to carbon steel; surface degreased with ethanol, cleaned with detergent, and rinsed in distilled water.
Inagaki, 2004 ⁽⁵⁸⁾	Contact angle	$\theta_W^Y = 73^\circ$; no temp cited	
Gotoh, 2004 ⁽⁹²⁾	Contact angle	$\theta_W^A = 83.8^\circ$; no temp cited	Measured by sessile drop method.
Gotoh, 2004 ⁽⁹²⁾	Contact angle	$\theta_W^A = 83.1^\circ$; $\theta_W^R = 51.8^\circ$, $d\theta_W = 31.5^\circ$; no temp cited	Measured by Wilhelmy plate method.
Cho, 2005 ⁽²²⁶⁾	Contact angle	$\theta_W^Y = 63^\circ$; no temp cited	Measured by sessile drop method.
Johansson, 2006 ⁽¹³⁸⁾	Contact angle	$\theta_W^A = 70^\circ$; no temp cited	Ultrasonically cleaned in isopropanol and rinsed with ethanol.
Leroux, 2006 ⁽⁵⁶⁾	Contact angle	$\theta_W^Y = 80^\circ$; no temp cited	Contact angle on woven and nonwoven textile structures.
Gao, 2007 ⁽⁵⁹⁾	Contact angle	$\theta_W^A = 82^\circ$, $\theta_W^R = 49^\circ$, $d\theta_W = 33^\circ$; no temp cited	Commercial polyester film; water tested at 72.3 mJ/m ² .
Shafrin, 1963 ⁽²⁰¹⁾	Contact angle	$\gamma_s = 41.3 \text{ mJ/m}^2$ ($\gamma_s^d = 37.8$, $\gamma_s^p = 3.5$); no temp cited	Test liquids not known.
Owens, 1969 ⁽¹⁵⁵⁾	Contact angle	$\gamma_s = 47.3 \text{ mJ/m}^2$ ($\gamma_s^d = 43.2$, $\gamma_s^p = 4.1$); no temp cited	Test liquids: water and diiodomethane.
Dann, 1970 ⁽⁹⁴⁾	Contact angle	$\gamma_s^d = 43 \text{ mJ/m}^2$; 25°C	Various test liquids.
Wu, 1971 ⁽²⁹⁾	Contact angle	$\gamma_s = 41.3 \text{ mJ/m}^2$ ($\gamma_s^d = 38.0$; $\gamma_s^p = 3.3$); 20°C	Test liquids: water and diiodomethane, by geometric mean equation.
Wu, 1971 ⁽²⁹⁾	Contact angle	$\gamma_s = 42.1 \text{ mJ/m}^2$ ($\gamma_s^d = 32.8$; $\gamma_s^p = 9.3$); 20°C	Test liquids: water and diiodomethane, by harmonic mean equation.
Kitazaki, 1972 ⁽¹⁹¹⁾	Contact angle	$\gamma_s = 43.8 \text{ mJ/m}^2$ ($\gamma_s^d = 42.7$, $\gamma_s^p = 1.1$); no temp cited	Various test liquids; original results split polar component into hydrogen- and non-hydrogen bonding parameters.
Wu, 1979 ⁽⁴⁵⁾	Contact angle	$\gamma_c = 44.0 \text{ mJ/m}^2$; 20°C	Test liquids not known. Calculated by the equation of state method.
Janczuk, 1989 ⁽¹⁰⁶⁾	Contact angle	$\gamma_s = 42.4 \text{ mJ/m}^2$ ($\gamma_s^d = 37.0$; $\gamma_s^p = 5.3$); no temp cited	Various test liquids, by geometric mean equation.
Janczuk, 1989 ⁽¹⁰⁸⁾	Contact angle	$\gamma_s = 42.6 \text{ mJ/m}^2$ ($\gamma_s^d = 36.7$; $\gamma_s^p = 5.9$); no temp cited	Various test liquids, by harmonic-geometric mean equation.
Janczuk, 1989 ⁽¹⁰⁸⁾	Contact angle	$\gamma_s = 44.2 \text{ mJ/m}^2$ ($\gamma_s^d = 33.0$; $\gamma_s^p = 11.3$); no temp cited	Various test liquids, by harmonic mean equation.
Janczuk, 1990 ⁽¹⁰⁵⁾	Contact angle	$\gamma_s = 41.1 \text{ mJ/m}^2$; no temp cited	Test liquids: water and diiodomethane.
Janczuk, 1990 ⁽¹⁰⁵⁾	Contact angle	$\gamma_s = 40.5 \text{ mJ/m}^2$; no temp cited	Averaged over 28 test liquids.
Tagawa, 1990 ⁽²²⁹⁾	Contact angle	$\gamma_s = 40.0 \text{ mJ/m}^2$ ($\gamma_s^d = 28.3$; $\gamma_s^p = 11.7$); no temp cited	Test liquids: water and n-alkane; PET fabric.
Lavielle, 1991 ⁽¹³³⁾	Contact angle	$\gamma_s = 50.1 \text{ mJ/m}^2$ ($\gamma_s^d = 40.9$; $\gamma_s^p = 9.2$); no temp cited	Sample immersed in water, with alkane droplets deposited on immersed surface.

Li, 1992 ⁽¹⁷⁶⁾	Contact angle	$\gamma_s = 36.0 \text{ mJ/m}^2$; 21°C	Test liquids not known.
Bonnerup, 1993 ⁽⁷⁾	Contact angle	$\gamma_s = 36.6 \text{ mJ/m}^2$ ($\gamma_s^d = 30.1$; $\gamma_s^p = 6.5$); no temp cited	Test liquids: water and diiodomethane; washed with toluene and isopropanol, then dried overnight.
Della Volpe, 1997 ⁽¹⁴⁹⁾	Contact angle	$\gamma_s = 44.8 \text{ mJ/m}^2$ ($\gamma_s^{LW} = 40.6$, $\gamma_s^{AB} = 2.3$, $\gamma_s^+ = 0.4$, $\gamma_s^- = 2.9$); no temp cited	Test liquids not known; acid-base analysis from uncited literature data.
V. de Vasconcelos, 1999 ⁽²¹³⁾	Contact angle	$\gamma_s = 49.8 \text{ mJ/m}^2$ ($\gamma_s^d = 43.9$; $\gamma_s^p = 6.0$); no temp cited	Test liquids: water and alpha-bromonaphthalene. Commercial PET film.
Kwok, 2000 ⁽¹⁶⁶⁾	Contact angle	$\gamma_c = 35.2 \text{ mJ/m}^2$; no temp cited	Re-calculated by equation of state method from data produced by Ellison, 1954 ⁽¹³⁾ .
B.-Petermann, 2003 ⁽¹³⁹⁾	Contact angle	$\gamma_s = 43.6 \text{ mJ/m}^2$ ($\gamma_s^d = 38.2$; $\gamma_s^p = 5.4$); 20°C	Test liquids: water, diiodomethane, and formamide, measured by sessile drop method. Roll-coated polymer topcoat applied to carbon steel; surface degreased with ethanol, cleaned with detergent, and rinsed in distilled water.
Gotoh, 2004 ⁽⁹²⁾	Contact angle	$\gamma_s = 45.9 \text{ mJ/m}^2$ ($\gamma_s^{LW} = 44.6$, $\gamma_s^{AB} = 1.3$, $\gamma_s^+ = 0.1$, $\gamma_s^- = 4.4$); no temp cited	Test liquids water, diiodomethane, and ethylene glycol. By sessile drop method; acid-base analysis.
Cho, 2005 ⁽²²⁶⁾	Contact angle	$\gamma_s = 45 \text{ mJ/m}^2$ ($\gamma_s^d = 32$, $\gamma_s^p = 13$); no temp cited	Test liquids: water and formamide.
Morelock, 2007 ⁽⁵⁴⁾	Contact angle	$\gamma_s = 43.9 \text{ mJ/m}^2$; no temp cited	Test liquid: water.
Wu, 1971 ⁽⁴¹⁾	From polymer melt	$\gamma_s = 44.6 \text{ mJ/m}^2$ ($\gamma_s^d = 34.7$; $\gamma_s^p = 9.9$); 20°C	Direct measurement of polymer melt extrapolated to 20°C; polarity calculated from interfacial tension with PE by harmonic mean. $M_n = 25,000$.
Lee, 1968 ⁽¹³¹⁾	Calculated	$\gamma_s = 44 \text{ mJ/m}^2$; no temp cited	Calculated from glass temperature of 342K.
Wu, 1968 ⁽¹⁸²⁾	Calculated	$\gamma_s = 50 \text{ mJ/m}^2$; 20°C	Calculated from molecular constitution.
Sewell, 1971 ⁽¹⁹³⁾	Calculated	$\gamma_s = 43.9 \text{ mJ/m}^2$; no temp cited	Calculated from parachor and cohesive energy.
Sewell, 1971 ⁽¹⁹³⁾	Calculated	$\gamma_s = 52.1 \text{ mJ/m}^2$; no temp cited	Calculated by least squares from cohesive energy and molar volume.
Van Krevelen, 1976 ⁽⁸⁵⁾	Calculated	$\gamma_s = 49 \text{ mJ/m}^2$; no temp cited	Calculated from parachor parameter.
Wu, 1982 ⁽⁵⁰⁾	Calculated	$\theta_w = 70^\circ$; 20°C	Calculated from the theory of fractional polarity by geometric mean equation.
Wu, 1982 ⁽⁵⁰⁾	Calculated	$\theta_w = 81^\circ$; 20°C	Calculated from the theory of fractional polarity by harmonic mean equation.
Wu, 1982 ⁽¹⁸⁾	Calculated	$\gamma_s = 41.1 \text{ mJ/m}^2$; 20°C	Calculated from cohesive energy density and solubility parameters.
^(d) Mangipudi, 1994 ⁽²⁷⁰⁾	Other	$\gamma_s = 61 \text{ mJ/m}^2$; no temp cited	Measured by contact deformation per Johnson-Kendall-Roberts method.
Surface-tension.de, 2007 ⁽¹¹⁰⁾	Unknown	$\gamma_s = 44.6 \text{ mJ/m}^2$ ($\gamma_s^d = 35.6$, $\gamma_s^p = 9$); 20°C	No details available.